

## *GP Cutting & Grinding Oil*

**Hartland GP Cutting & Grinding Oil** is a high-performance cutting and grinding oil for light duty machining of ferrous and non-ferrous metals. Hartland GP Cutting & Grinding Oil is formulated using highly refined paraffinic oils to give good oxidation, and thermal, stability.

### **FEATURED BENEFITS**

- Low viscosity provides good heat transfer to protect against part distortion from heat buildup, as well as, reduced product loss from carryout
- Extends tool life
- Light color for good piece part visibility
- Non-staining to ferrous and non-ferrous metals
- Easy to remove/clean
- Recyclable

### **TYPICAL PROPERTIES**

Fluid Type.....	Cutting Oil
Appearance .....	Clear Straw Colored Liquid
Specific Gravity @ 25°C .....	0.845
Weight, 60 F (15.6 C) .....	7.08lbs/gal
Viscosity, 40°C .....	11.4cSt
Pour Point .....	15°F
Flash Point C.O.C. ....	360°F
Odor .....	Light Hydrocarbon