PO Box 809 Onalaska, WI 54650 608-779-6353

MATERIAL SAFETY DATA SHEET

SECTION 1: IDENTITY

Product Name: Hartland Synthetic Grinding Fluid Emergency Telephone: PERS Professional Emergency Resource Services 24 Hour #800-633-8253 Outside the U.S. 801-629-0667 Revised 09-26-2013

SECTION 2: COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENT NAME: Water	CAS No. 7732-18-5	Weight 60-80%
*Ethanol, 2, 2', 2" -Nitrilotris - (Common Name: Triethanolamine)	102-71-6	10-30%
Boric Acid (H3BO3), COMPD.with Alkanolamines	Proprietary	10-30%
Carboxylic Acids, DI-, C6-12, COMPDS. with Alkanolamines	Proprietary	3-7%
*2-Propanol, 1,1'-IMINOBIS- (Common Name: Diisopropanolamine)	110-97-4	1-5%

* This chemical(s) is hazardous according to OSHA / WHIMIS criteria

COMPOSITION COMMENTS:

Refer to section 8 for exposure limits on ingredients. Chemical ingredients not regulated by OSHA, SARA, State or Federal agencies are treated confidentially.

SECTION 3: HAZARDS IDENTIFICATION

HEALTH HAZARDS, GENERAL: Prolonged exposure to product mist or vapors may cause respiratory irritation.

SENSITIZATION: No known information

CARCINOGENICITY: IARC: Not listed as a Group 1, 2A, or 2B agent. OSHA: Not regulated. NTP: Not listed.

TERATOGENICITY: No data available to indicate product or any components contained at greater than 0.1% may cause birth defects.

HEALTH WARNINGS:

INHALATION: Inhalation of product vapor or mist may cause irritation of mucous membranes in nasal passages and throat.

SKIN CONTACT: Slightly irritating. Repeated or prolonged contact can result in drying of the skin. EYE CONTACT: Liquid, vapor and mists may cause discomfort in the eye with severe transient conjunctivitis. Serious corneal injury is no anticipated.

INGESTION: Can cause stomach ache and vomiting. Main hazard, if ingested, is aspiration into the lungs and subsequent pneumonitis.

ROUTES OF ENTRY: Inhalation, Ingestion, Skin and / or Eye contact.

SECTION 4: FIRST AID MEASURES

INHALATION: Remove victim immediately from source of exposure. When breathing is difficult, properly trained personnel may assist affected person by administering 100% oxygen. Perform artificial respiration if breathing has stopped. Get medical attention.

EYES: Important! Immediately rinse with water for at least 15 minutes. Get medical attention if any discomfort continues.

SKIN: Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

INGESTION: DO NOT INDUCE VOMITING! Administer large amounts of water. Get medical attention immediately! Never give anything by mouth to an unconscious person.

SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT: >100°C (212°F) Cd OC (Cleveland Open Cup)

FLAMMABILITY LIMIT-LOWER (%): N/D

FLAMMABILTIY LIMIT-UPPER (%): N/D

EXTINGUISHING MEDIA: Foam, Carbon dioxide (CO2), Dry chemicals, sand, dolomite, etc.

SPECIAL FIRE FIGHTING PROCEDURES: Use water to keep fire exposed containers cool and disperse vapors. Water spray may be used to flush spills away form exposures and dilute spills to non-flammable mixtures. Keep run-off water out of sewers and water sources. Dike for water control. Avoid water in straight hose stream, will scatter and spread fire.

UNUSUAL FIRE & EXPLOSION HAZARDS: Pressure will increase in over heated closed containers.

HAZARDOUS COMBUSTION PRODUCTS: Acrid smoke / fumes. Oxides of Carbon and Nitrogen.

PROTECTIVE MEASURES IN CASE OF FIRE: Self contained breathing equipment and chemical resistant clothing recommended.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Minimize skin contact

PRECAUTIONS TO PROTECT THE ENVIRONMENT: Keep product out of sewers and watercourses by diking or impounding. Advise authorities if product has entered or may enter sewers, watercourses or extensive land areas. Assure conformity with applicable government regulations.

SPILL CLEAN-UP PROCEDURES: Contain spill. Absorb small amounts. Collect and return large amounts to shipping container. Rinse area with water.

SECTION 7: HANDLING AND STORAGE

HANDLING PRECAUTIONS: Keep lid closed when not in use. Do not reuse container. Avoid spilling, skin and eye contact. Eye wash and emergency shower must be available at the work place. Do not store or mix with strong oxidizers. Product contains amines, do not mix with nitrites. Do not add nitrites or other nitrosating agents. Nitrosamines, which may cause cancer, may be formed.

STORAGE PRECAUTIONS: Store separate from strong acids and oxidizers. STORAGE CRITERIA: Chemical storage.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

COMPONENT		STD	TWA	STEL	TWA	STEL
Ethanol, 2,2',2"-Nitrilotris		OSHA			N/E	N/E
(Common Name:Triethanola	amine)	ACGIH	l	5	5mg/m3	N/E
ENGINEERING CONTROLS:	Use engineering controls	to reduce air o	contamii	nation to	permiss	sible

exposure level. VENTILATION: No specific recommendation made, but respiratory protection may still be required if air contamination exceeds acceptable level.

RESPIRATORS: No specific recommendation made, but respiratory protection may still be required under exceptional circumstances when excessive air contamination exists.

PROTECTIVE GLOVES: For prolonged or repeated skin contact, use suitable protective gloves. Use protective gloves made of neoprene, nitrile, polyethylene or PVC.

EYE PROTECTION: Wear splash-proof eye goggles to prevent any possibility of eye contact. PROTECTIVE CLOTHING: Wear appropriate clothing to prevent repeated or prolonged skin contact. HYGIENIC WORK PRACTICES: Wash at the end of each work shift and before eating, smoking and using the toilet.

PROTECTIVE EQUIPMENT: Wear protective Gloves and Eyewear.



SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE / PHYSICAL STATE: COLOR: ODOR: SOLUBILITY DESCRIPTION:	Liquid Yellow or Blue Amine Soluble in water	
BOILING POINT (°C, RANGE):	100° (212°F)	PRESSURE: 760mmHg
MELT / FREEZE POINT (°C, INTERVA	L) 0° (32°F)	·
DENSITY:	1.08	TEMPERATURE (°C): 15.6 (60°F)
VAPOR DENSITY (AIR=1):	>1	
EVAPORATION RATE:	<1	REFERENCE: BuAc=1
pH-VALUE, CONC. SOLUTION:	10.2	
pH-VALUE, DILUTED SOLUTION:	9.6	CONCENTRATION%M: @5%

SECTION 10: STABILITY AND REACTIVITY

 STABILITY:
 Normally stable

 CONDITIONS TO AVOID:
 Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidizers.

 HAZARDOUS POLYMERIZATION:
 Will not occur

 POLYMERIZATION DESCRIPTION:
 Not applicable

 HAZARDOUS DECOMPOSITION PRODUCTS:
 Oxides of Carbon and Nitrogen

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION: No experimental toxicological data on the preparation as such is available.

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: There is no ecological data on the product itself.

SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL METHODS: Spilled material, unused contents and empty containers must be disposed of in accordance with local, state and federal regulations.

SECTION 14: TRANSPORT INFORMATION

DOT HAZARD CLASS:Not regulatedSEA TRANSPORT NOTES:Not regulated per IMDGAIR TRANSPORT NOTES:Not regulated per IATA

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS: COMP 2-Propanol,1,1'-Iminobis(Common Nam Ethanol,2,2',2"-Nitrilotris(Common Nam Boric Acid (H3BO3), COMPD. With Alka Carboxylic Acids, DI-,C6-12, CMPLDS.	ne: Diiso e: Trieth anolamir	ianolami nes	ne)	X 302 No No No No	CERCL No No No No	_A	SARA No No No No	313
SARA HAZARD CATEGORIES:	Acute	Chronic						
US STATE REGULATIONS: BY COMP Ethanol,2,2',2"-Nitrilotris (Common Name: Triethanolamine)	ONENT	CA	MA Yes	FL Yes	MN	NJ	PA HS	RI yes
WORKPLACE HAZARDOUS MATERIA	ALS INF	ORMATI	ON SYS	TEM (V	/HMIS):	Not a c	controlle	d product
INVENTORIES: COMPONENT Ethanol,2,2',2"-Nitrilotris (Common Name: Triethanolamine)	CAN DSL	US Yes	EU EINECS	AUS Yes	JAP Yes	KOR Yes	PHLP Yes	CHN Yes
Boric Acid (H3BO3), COMPD.		Excluded	1		PRTR1			

With Alkanolamines 2-Propanol,1,1'-Iminobis DSL Yes EINECS Yes Yes Yes Yes Yes Yes Yes

Excluded

Salt

NOTICE: This product contains substances that are excluded from the TSCA Inventory by the Physicochemical Exclusion under 40 CFR 710.4(d)(7).(d) Chemical substances excluded from the inventory. (7) Any chemical substance which results from a chemical reaction that occurs when a chemical substance, solely intended to impart a specific physicochemical characteristic, functions as intended.

SECTION 16: OTHER INFORMATION

Carboxylic Acids, DI-,C6-12, CMPLDS.

With Alkanolamines

NFPA-HMIS: HEALTHIrritation, minor residual injury (1) - HMIS / NFPANFPA-HMIS: FLAMMABILITYBurns only if pre-heated (1) - HMIS / NFPANFPA-HMIS: REACTIVITYNormally stable (0) - HMIS / NFPAHMIS PERSON PROTECTION INDEXB - Safety Eyewear and Gloves

While the information and recommendations set forth herein are believed to be accurate as of the date thereof, we make no warranty with respect thereto and disclaim all liability from reliance therein.